Summary

Monthly Confidential Report
(Published at the end of each month)

# MONTHLY

# ELECTROPHOTOGRAPHY

- Comprehensive Research and Analysis of PPCs, Laser/LED Printers, Toner, Resin, Photoconductor, Rollers and Related Components of Electrophotography -

2023. 12



Konica Minolta (A4/Color) bizhub C4051i



HP China (A4 / Color)
HP Color LaserJet Enterprise Flow MFP 6800zfw+



Kyocera Document Solutions US
(A4/Color) ECOSYS MA4000cifx



# Sample Page



# Excerpt from "Follow Up"

This is the follow-up of HPPK's color A4 machines (11-20ppm). In 2022, there were concerns about parts shortages, but there were no major declines and sales remained at approximately 98% of the previous year's level.

Major Model	Speed	Sales	Shipment volume (unit		
Major Model	(ppm)	area	/21	(96)	'23.Q3
Color Laser MFP 178/179 Color Laser 150s	4/18ppm (Col/Mono) Overse	Oversens			
SL C489/C483/C486/C563	4/15ppm	és montes			

SL-C483/C510/C513/C513

SL C1453/C1454/C1404 SL C1860 CLP 415/SL C1910

CM7110/7120 CS1821/1831

### <Pre><Pre>roduct Overview>

HPPK's color printe 18ppm tandem color cycle color machine machines have the sar are equipped with 250 sheet output, UI with a wired and wireless difference is the print

The four-cycle 4ppn tandem engines with th four-cycle machines a Networking supports print language of PCL sheet feeding cassette requires occasional sin

# <Unit Sales>

Four-cycle machine use also contributed to

### Sample Page

Excerpt from "Featured Article 2 - Review of the MFP and Printer Industry of 2023 and its Outlook for 2024"

[7] Alliance/acquisition-related news (January edition of 2023, etc.)

Various business alliances and acquisitions have been formed in 2023. Below is a list of some of the major alliances and acquisitions covered in our past editions.

### <Business alliance>

April

May

June

July

August

September

October

November

<Acquisition> Edition

January

March

April

June

Kon

Kon

Kon

Fuj

K

Edition	Company name ①	Company name ②	Target area
T	Ricoh Cybozu		Software
January	Xerox Emirates	KOFAX	Software
February	Xerox	Production Print Solutions	PP
	Ricoh	HP	IJ printer
M 1	Ricoh	Stratasys	3D printer
March	Sharp	Kodak Alaris	Scanner

1. Formnext 2023

## 1) Summary

Formnext is the world's largest exhibition for industrial 3D printing and additive manufacturing (AM). The first event was held in 2015, and this is the ninth.

Sample Page

Excerpt from "Featured Article 1 - Formnext 2023"

# 2) Basic data

Period: November 7-10, 2023 (4 days)

- · Venue: Messe Frankfurt, Germany
- · Number of exhibitors: 859 companies (59% of them from outside Germany)
- · Number of visitors: 32,851 (50% of them from overseas)
- · Total exhibition floor space: 54,000 m²

The venue, Mesago Messe Frankfurt, is conveniently located at the second train stop from Frankfurt Central Station. It is in closely located to two train stations, and a 10minute walk will bring you to the entrance of the exhibition hall. This year, Hall 11 (first and second floor) and Hall 12 (first and second floor) were used for the exhibition (see map below), with a total of four exhibition spaces. The halls had the north and south entrances and were connected through a passage. A shuttle bus service was also available from the entrance of the exhibition hall.



98% of total sales (in tandem machines, the



# Sample Page



# Sample Page Excerpt from "Other News"

# O - Financial Statement - Chinese Manufacturers - 2

# 1. Ninestar Corporation

China's Ninestar Corporation has announced its financial results for the third quarter of 2023 (January-September). Sales decreased 5.4% year on year to 17.945 billion yuan (about 353.5 billion yen at an exchange rate of 19.7 yen to the yuan), and net profit decreased 86.3%year on year to 212 million yuan (about 4.2 billion yen).

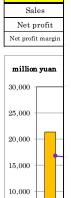
In the printer by billion dollars (\$1 strong, with shipn sales decreased 18 volume outside of including shipmer 280 million yuan its self-developed compatible cartrid yen).

# O - New Products - HP - 1

In November, HP China unveiled four series of laser and inkjet printers (43 models) at a new product conference held in Beijing.

Sample Page Excerpt from "Other News"

The launch of the new intelligent series completes the matrix of the company's A4 color laser printer family, providing business users with a wider, more comprehensive selection of options and helping companies optimize costs and print more efficiently and economically.



5,000

201

# Sample Page Excerpt from "Newly Released" (Office – North America)

# N - Color Printer/MFP (A4) - Kyocera Document Solutions US - 1

Product Name	TASKalfa	TASKalfa PA4500ci/MA4500ci		
Price	N/A			
Release Date	November 2023			
Size	A4			
Speed	45ppm in color and monochrome (A4)			
Function	Copy	Printer	FAX	Schuner
* is optional.	Please see the table below. 6,000 units/year in North America (Estimated by Data Supply Inc.)			ow.
Sales Target				



# [Product Lineup and Details]

	PA4500ci	MA4500ei
Function	Printer	Copy/Printer/Fax/Scan
Speed	45ppm in color and monochrome (A4)	
Resolution	1,200×1,200dpi	
Warm-up Time	20 seconds or les	26 seconds or less
First Print Time	M/C: 5.1/6.2 seconds	
First Copy Time		M/C: 5.7/6.7 seconds
Paper Size	Up to A4	
Paper Capacity	Std./Max.: 650/2,850 sheets	
Memory	Std./Max.: 1GB/3GB	Std./Max.: 2GB/3GB
Dimensions (W×D×H)	393.7×530.86×444.5mm	480.06×576.58×599.44mm
Weight	Approx. 39kg	Approx. 49.9kg

# [Engine]

Charging	Roller	Fusing	Upper	Fuser belt
Exposure	Laser	rusing	Lower	Pressure roller
Developing	Dual component	Cleaning		Blade
Transfer/Intermediate transfer	Roller/Belt	Note		

# [Toner/Photoconductor]

L TOHICHT HOUSESI				
	Maker	Kyocera Document Solutions	·Polyester-based	
Toner	Method/Component	Pulverization/ Dual component	·Diameter: 6.8 $\mu$ m	
Photoconductor	Maker	Kyocera	· Diameter: 30 φ · Polar character: Positive	
rnotoconductor	Material and Type	a-Si drum	Page yield: 300K	

1. HP DeskJet serie It includes the H products. While the print quality for hyb small and medium-

2. HP OfficeJet Pro It includes the H

3. HP Laser Jet Pro In includes the H intended for use at h and medical institu

4. A4 color printer M It includes the HI products. The series multiple customizat meets their divertransformation



# December 2023 \_\_\_\_\_

■ Featured Article ■
Featured Article 1 - Formnext 2023 ·······1
1. Formnext 2023 ······2
2. Overall trends in the 3D printing/AM industry ······ 3
3. Classification of 3D Printing/AM methods ······5
4. Exhibits by major manufacturers ·······7
5. Major exhibits of major manufacturers (inkjet machines only)
6. Conclusion · · · · · 16
Featured Article 2 - Review of the MFP and Printer Industry in 2023 and its Outlook for 2024 $\cdots17$
1. Review of 2023 · · · · · · 18
[1] Industry restructuring (May edition of 2023, etc.)
[2] PFAS regulations (April edition of 2023, etc.)
[3] Environmental issues (February edition of 2023, etc.)
[4] China-related news (January edition of 2023, etc.)
[5] Xerox's business restructuring (May edition of 2023, etc.)
[6] Inkjet-related news (January edition of 2023, etc.)
[7] Alliance/acquisition-related news (January edition of 2023, etc.)
[8] Others
2. Outlook for 2024 · · · · · 30
[1] MFP and printer hardware market outlook
[2] Consumables market outlook
[2] Consumables market outlook [3] Conclusion
[3] Conclusion
[3] Conclusion  ■ Follow Up ■
[3] Conclusion  ■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10
[3] Conclusion  ■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10
[3] Conclusion  Follow Up  F - Color Printer/MFP (A4) - Canon - 10  (i-SENSYS LBP7110 and others)  F - Color Printer/MFP (A4) - HPPK - 5  32
[3] Conclusion  ■Follow Up  F - Color Printer/MFP (A4) - Canon - 10
[3] Conclusion  ■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10
[3] Conclusion  ■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10 31 (i-SENSYS LBP7110 and others)  F - Color Printer/MFP (A4) - HPPK - 5 32 (Color Laser MFP 178 and others)  F - Color MFP (A4) - Ricoh - 7 33 (SP C240SF and others)
[3] Conclusion  ■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10
[3] Conclusion  ■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10 31 (i-SENSYS LBP7110 and others)  F - Color Printer/MFP (A4) - HPPK - 5 32 (Color Laser MFP 178 and others)  F - Color MFP (A4) - Ricoh - 7 33 (SP C240SF and others)
■Follow Up  F - Color Printer/MFP (A4) - Canon - 10
■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10
[3] Conclusion  ■Follow Up  F - Color Printer/MFP (A4) - Canon - 10 31 (i-SENSYS LBP7110 and others)  F - Color Printer/MFP (A4) - HPPK - 5 32 (Color Laser MFP 178 and others)  F - Color MFP (A4) - Ricoh - 7 33 (SP C240SF and others)  F - Color Printer/MFP (A4) - Brother Industries - 5 34 (DCP-L3510 and others)  ■Newly Released■
■ Follow Up ■  F - Color Printer/MFP (A4) - Canon - 10

# Table of Contents



N - Monochrome MFP (A4) - Konica Minolta - 4 ··································
<pre>(North America) <office></office></pre>
N - Monochrome MFP (A4) - Ricoh US - 1
N - Color Printer/MFP (A4) - Kyocera Document Solutions US - 1 ······ 44
(TASKalfa PA4500ci/MA4500ci)
N - Color Printer/MFP (A4) - Kyocera Document Solutions US - $2 \cdot $
(ECOSYS MA4000cifx series)
[China] <office></office>
N - Color Printer/MFP (A4) - HP China - 2 · · · · · 48
(HP Color LaserJet Enterprise 5000/6000 series)
N - Color MFP (A3) - Ricoh China - 2 ······ 52
(RICOH IM C6010 series)
■Other News■
O - Lawsuit - Fujifilm - 1 · · · · · · · · · · · · · · · · · ·
(FUJIFILM India is sued for "interfering with a competitor's business")
O - Business Failure - Xerox - 1 ·······55
(Report on how the Eloque venture project failed)
O - Label & Packaging Printing - Domino - 1 · · · · · · · 56
(Domino makes significant investments in its Digital printing solutions)
O - B2 Sheet-fed Inkjet Press - Ricoh - 1 ······58
(Ricoh launches the RICOH Pro Z75 B2 sheet-fed inkjet press in Japan)
O - New Products - HP - 1 ·······59
(HP China unveils 43 models of laser and inkjet printers in China)
O - Strategic Cooperation - HP - 1 ·······60
$(HP\ forms\ a\ strategic\ cooperation\ with\ Chinese\ leading\ e\text{-}commerce\ service\ provider\ JD.com)$
O - Financial Statement - HP - 4 ·······61
(HP announces its financial results for the full fiscal year of 2023)
O - Financial Statement - Xerox - 3 ······63
(Xerox announces its financial results for 3Q of 2023)
O - Financial Statement - Chinese Manufacturers - 2 · · · · · · · 66
(Announcement of financial results for $3Q$ of FY2023: Ninestar Corporation / HG Technologies / Hubei Dinglong / Suzhou Goldengreen Technologies)



O - Industry-related News - Individual Manufacturers - 12 ·······70

Ricoh US to launch RICOH Pro VC80000 high-speed inkjet web press/Ricoh makes its road surface inspection system smaller and lighter in its new version/Konica Minolta aims to develop remote monitoring solutions for disaster prevention/Konica Minolta US signs channel partner agreement with OPEX/Konica Minolta US installs JETvarnish 3D Evolution Press/FBI's subsidiary tests its cashless billing service by mail in Fukushima of northern Japan/Kyocera Document Solutions adds a portable tablet version of its Cotopat subtitling system/Muller Martini and Hunkeler to merge/EFI US installs EFI Cubik with Mineral Inks for printing on wood